

NOTES:


1. MATERIAL: STAINLESS STEEL AMS5517 18 SWG (1.2mm).
ALTERNATIVE GRADE S524 18 SWG (1.2mm)

2. REMOVE ALL BURRS AND SHARP EDGES.

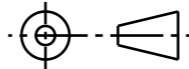

3. FINISH: NATURAL

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			MODIFIED:
				DRG CHCK:
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				DSGN APRL:

PART MARK
TO QD5016



1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	15 OCT 2014				
	DECIMALS		ANGLES	APPLICATION		DRG CHCK	T CLARK	15 OCT 2014	TITLE CAP END		
	X. ± 1.0	± 0.5 DEG	PROJ ENG								
	.X ± 0.5		NEXT ASSY QB21923		MFG ENGR						
	.XX ± 0.25				TECH APRL						
	.XXX ± -		USED ON QB05043		DSGN APRL						
	SURFACE FINISH				3.2/	DSGN APRL	A G BUTCHER	16 OCT 2014	SIZE A3.	CAGE CODE U0088	DRG NO QB21670
	DO NOT SCALE DRAWING					CONTRACT NO		SCALE 5:1	WEIGHT	SHEET A OF A	